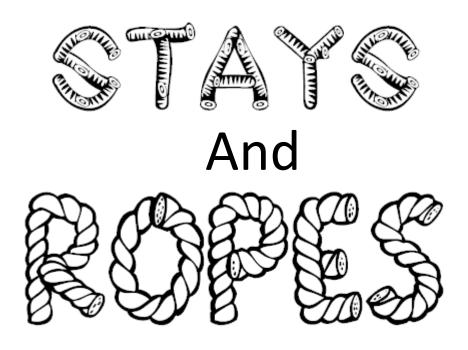
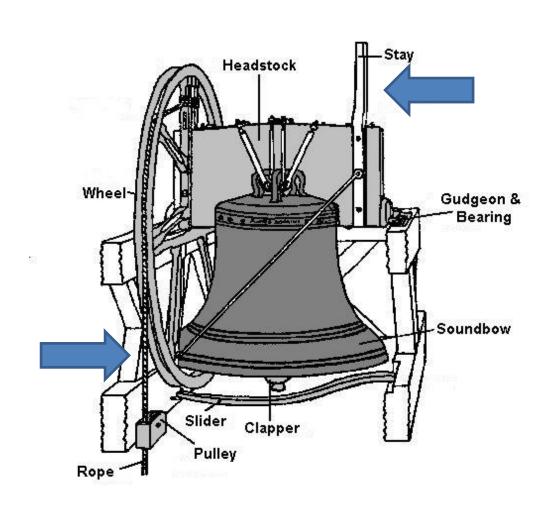
## All you ever wanted to know about.....



## The bits we are looking at...



## Stays – What wood do we use?



Fraxinus excelsior

## What do we want from a Stay?

Strength

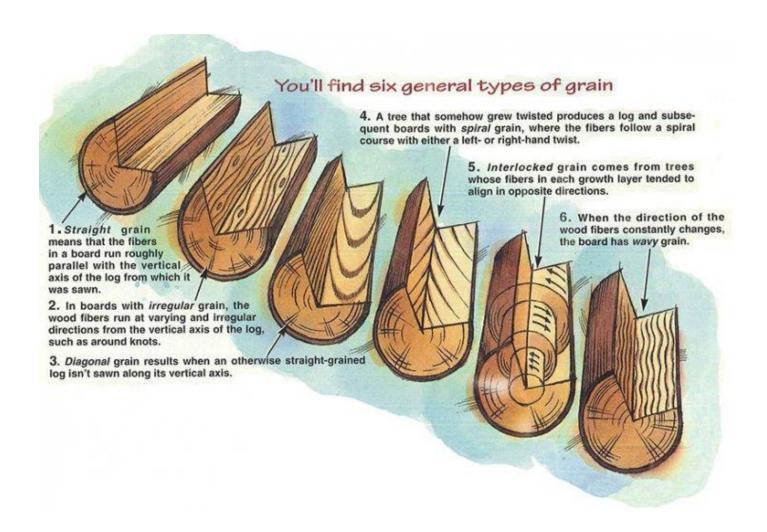


Elasticity



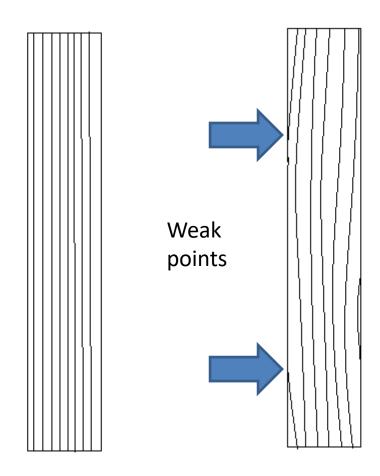


## Stays – Why use Ash?



## Stays – Why use Ash?

- Straight grain gives strength
- This also gives elasticity
- Hard woods less likely to rot
- If grain not straight, lines
   Can form weak spots where
   Cracks can occur



# Stays – Why use Ash?

#### The science bit......

#### Mechanical characteristics

Modulus of elasticity under bending	13400 N/mm <sup>2</sup>
Modulus of rupture under bending	120 N/mm <sup>2</sup>
Tension strength	165 N/mm <sup>2</sup>
Compression strength	52 N/mm <sup>2</sup>
Brinell hardness perpendicular to the fibres	38 N/mm <sup>2</sup>
Janka Hardness	4.4 kN
Nail withdrawal strength in N per mm depth and mm diameter	16 N/mm <sup>2</sup>



Ash

#### Mechanical characteristics

Modulus of elasticity under bending	13000 N/mm <sup>2</sup>
Modulus of rupture under bending	88 N/mm <sup>2</sup>
Tension strength	90 N/mm <sup>2</sup>
Compression strength	61 N/mm <sup>2</sup>
Brinell hardness perpendicular to the fibres	34 N/mm <sup>2</sup>
Janka Hardness	4.5 kN
Nail withdrawal strength in N per mm depth and mm diameter	17 N/mm <sup>2</sup>



Oak





Grain is straight and even

## General suggestions

- Always a couple of spare roughly sized stays available
- If you have one stay that breaks a lot (a training bell perhaps) keep a spare ready to go!
- If you can get a set of measurements for you stays, do so, it makes life easier

## **Stay Types**

- Plain Stay:
  - By far the most common type



A plain stay resting up against slider with the bell in the "up" position

- Fairly straightforward to fit
- Been used forever
- Found on both metal and wooden headstocks

## Plain Stays



A plain stay on a wooden headstock, held on by 3 bolts and a metal strap





A plain stay on a metal headstock, just held in place with two bolts

## **Stay Types**

- Hastings Stay
  - Used mostly during the first half of 20<sup>th</sup> century
  - Invented by the Rev. J. F. Hastings, M. A, who was one time vicar of Martley, in Worcestershire.
  - Only found on "Modern" metal Taylor headtocks
  - More difficult to fix than plain stays, as they need shaping

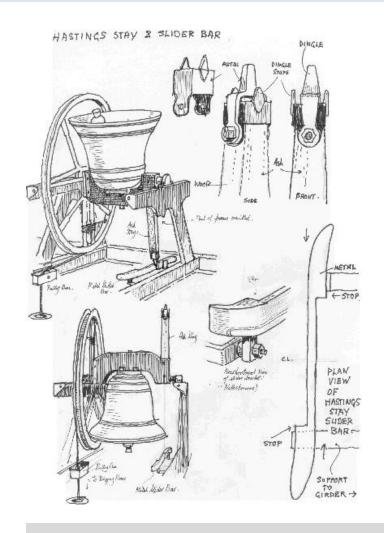
## **Hastings Stays**



Hasting Stay up against end stop

More difficult to fit, what's the point?

What advantage do Hasting stays offer, and for who?



Drawing of Hasting stay mechanism

## My stay is broken, Can I mend it?



### **Fixing Broken Stays**

Many people have tried it!

Some with better results than others

Will never be as strong as a new stay

Can be useful to act as a temporary spare

Any suggestions on how they can be joined together?

## Replacing stays – Both types

- Remove old stay and join parts back together to get length
- Tools needed:
  - Saw
  - Plane (an electric one if possible)
  - Tape Measure
  - Drill and drill bits
  - Adjustable Spanner
  - Time!

## Replacing a broken Hastings Stay



Hasting Stays are tapered

The "official" way as given in Taylor's notice



### Instructions for fitting New Stays (Hastings Type) Refer to Drawing below

Remove stay, place broken ends together and hammer up to obtain exact length.

Messure the opening of the stay socket and get the new stay out to these
dimensions, the length being obtained from the old stay.

Measure off from the old stay the length "A" shown in fig. 1 (the bottom of the stay) and taper this portion on three sides only.

Hollow out bottom of stay to fit half round the gudgeon as shown at "B" in fig. 1. This bollow must be cut at right angles to the <u>untapered</u> side of the stay.

Fit stay in the socket with the untapered side of the stay to the side of the socket containing the small holes, i.e., the nut side of the two stay boils.

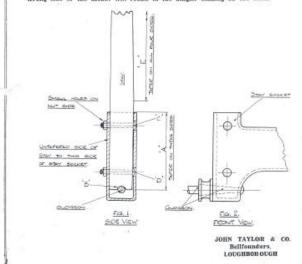
Make sure that the stay is bottoming on to the gaugeon. Remove stay and taper equally on all four sides from about two inches above the stay socket to the top,  $f(g, 1, {}^{n}\mathbb{E}^{n})$ , and fit dingler box as on original stay.

After fitting dingler box, replace stay in socket, bore top hole only and fit op belt "C".

The bell should now be foung up by an assistant and the stay and dingler observed to see that they are free on the slide.

After it is ascertained that no binding takes place anywhere, the bottom hole may be bored in the stay and bolt "D" fitted.

PLEASE NOTE:— All replacement stays supplied from our Works are already planed to the approximate size and tapered. The untapered side is plainly marked to enable the stay to be fitted correctly. The placing of the untapered face of the stay to the wrong side of the socket will result in the dingler binding on the slide.

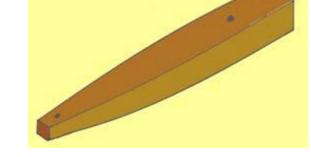


## Replacing a Broken Hasting Stay

### **A Different Approach**

The Whiting Society website gives details on how To make a square top section Hastings stay.

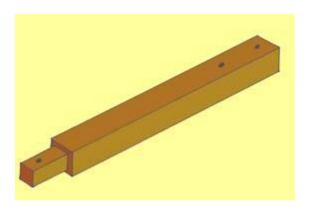
This is easier to shape than the traditional tapered design



This can make like a little easier.

#### See:

https://www.whitingsociety.org.uk/articles/stay-making/hastings-stay.html



## Replacing a broken Hastings stay

Hasting Stays <u>must</u> be the correct length

What do you think the problems would be if they are not?

### Too long

- Binding
- Bell won't stand

### Too short

- Bell won't stand
- Bell will go over the balance!



## Replacing a Plain Stay

- Easy! (Compared to a Hastings Stay)
- Cut to length
- Plane to size
- Drill holes
- Fit



 Length not so crucial as Hasting, but there are limits. What could be the problems?

### Ropes

Two main types of ropes used:

### **Natural Fibre**

There are two natural fibres that are used for making bell ropes:

**Flax** is the most common type used. Flax can tend to absorb moisture and change length – shorter in winter and longer in summer

**Hemp** is a little harder wearing than flax, but can be more expensive than flax. Suffers from the same problem, but to a lesser extent

All natural fibres can rot with time. Especially in damp environments



### Ropes

### **Manmade Fibre**

Pre-stretched Polyester – Sometimes called Terylene offers a very hard wearing rope that will not absorb water, stretch or rot.

Only used on top ends.

Can cost more than pure Flax or Hemp, but much harder wearing

Orange/Black bands indicate this is military grade, which most rope suppliers use.



## Ropes

### **Sally**

Made of wool

Tends to compress over time and become flat



## Checking a Rope





### **Checking a Rope**

If it is worn, then it's usually quite obvious!

Check trail end for worn or damaged strands

If tail end hit the floor check these areas carefully

Run hand up the Sally looking for loss of wool, which my indicate a broken strand

Check the garter hole area picture (top) shows what can happen!

Bottom picture shows a Terylene rope, with no wear at all

## Changing a Rope

### **Changing a Rope**

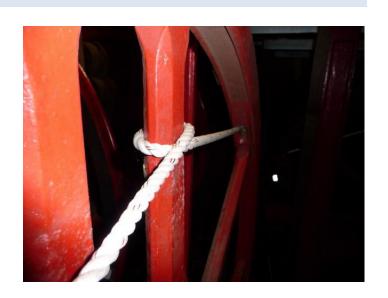
Assuming the old rope is complete, best to tie the new rope the tail end of the old one and pull it up!

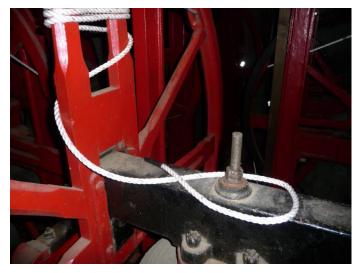
Pass the new top end through the garter hole and start to pull the rope up

You will need a helper to get the sally height right

Once you have the right height, rap the rope around the spoke once

Then rap the rope round and round the two spokes until about 3 feet is left





## Changing a Rope





### **Changing a Rope**

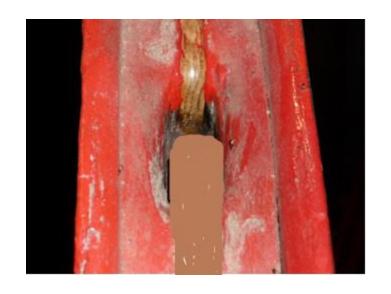
Rap the remaining rope around the loops already made

When you reach the end, tuck it in securely

Once done, It is a good idea to mark just inside the garter hole with some tape.

Therefore if you ever have to take the rope off again, you know exactly how much is needed in the wheel to give the correct Sally height

### **Garter Sleeves**



Could not find a real garter sleeve, So tried to draw one (Badly)

#### **Garter Sleeves**

A leather sleeve that fits over the rope in the garter hole

Acts as a strain relief, which is supposed to make the rope last longer.

Can be of some benefit on natural ropes, but not much effect on man made rope

Not so common these days

## Help - My rope has broken!



### Joining it all back together

### **Long Splice**

Best suited where a rope will pass through or over, such as passing through a ceiling boss or through a pulley block

May be a little more difficult that a short splice



### **Short Splice**

Suited where the rope will not pass through things, but could still be used is spare rope is limited

The choice for splicing on new tail ends

Lots of videos on YouTube showing how to do it, if you would like a go!

## Looking After your Ropes



### **Looking After Ropes**

Being made of natural fibre, ropes are subject to rot and mildew if the conditions are right. This also makes cleaning ropes difficult as chemicals can damage it

Keep ropes dry if possible. If bells are not to be rung for some time, then remove the ropes and store the in dry conditions (Mark the garter holes first!)





If you have mold/mildew, dry the rope out then use a brush and vacuum cleaner to remove the as much as possible. This may be sufficient.

If you have to wash the rope, use cold water and a little mild hand wash detergent. Do not use biological washing powered as the enzymes will break down the fibres and the rope will break easily

## Looking After your Ropes

### **Looking After Ropes**

The cleaned rope should be left to dry naturally out of direct sunlight

You can put the rope in a pillow case and spin dry it to help speed up the drying process.

In these current times, it may be tempting to clean ropes with alchol type hand gel.

As rope is a natural fibre this will cause the rope to rot over time

Use it on your hands, not the rope!

Infor from a couple of sailing sites





# Any Questions?

